

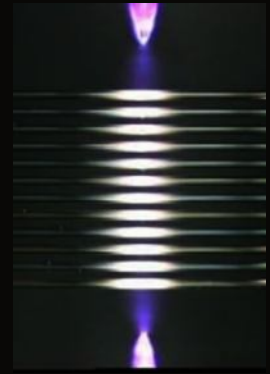
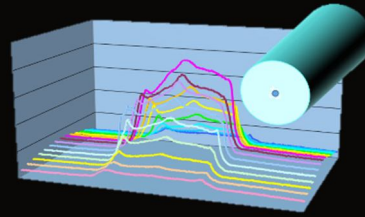
Mass Fusion Splicer 88R12

Designed to keep you going



Mass Fusion Technology

The 88R12 mass fusion splicer has a wide heating area for up to 12 fibers. The wide electrode gap melts the fibers uniformly and has real-time arc discharge control by analyzing the arc's brightness intensity. The 88R12 does not have active core alignment mechanisms, however, during the discharge, fiber surface tension effects minimize preexisting offsets.



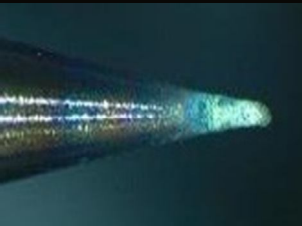
Analyzing arc power by observing the brightness intensity


Advanced Innovation

Replaceable V groove


The 88R12 mass fusion splicer includes a spare set of 12 fiber V-grooves with electrodes installed and ready to splice as part of the standard package. These spare V-grooves are field replaceable, so your downtime is minimized.

Glass deposition on Electrode






Glass deposition on V-groove



Cause of Large Fiber Offset

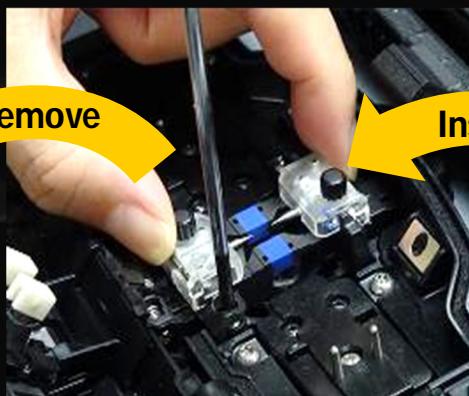
No.	Gap (μm)	Offset (μm)	Cleave	
			L	R
1	68	0.9	1.4°	1.9°
2	63	0.3	0.5°	1.1°
3	55	1.3	0.7°	0.9°
4	54	5.2	1.7°	1.2°
5	54	0.4	1.3°	0.4°
6	62	1.1	0.4°	0.7°
7	48	1.2	1.9°	0.3°
8	48	2.7	1.0°	1.5°
9	48	0.8	1.9°	0.1°
10	43	6.7	0.9°	0.3°
11	42	0.7	0.4°	1.8°
12	40	2.8	2.0°	0.5°



Glass deposited V-groove and electrodes

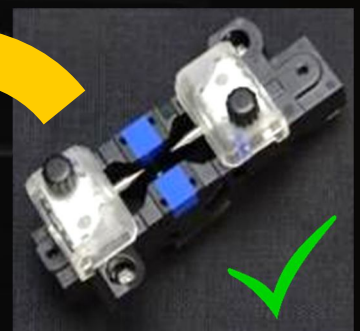


Remove



Install

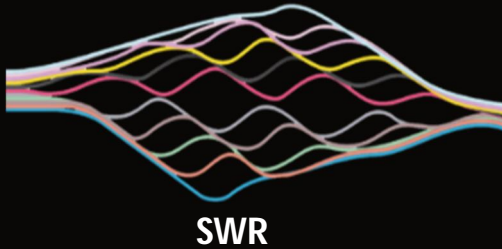
Spare V-groove with stabilized electrodes



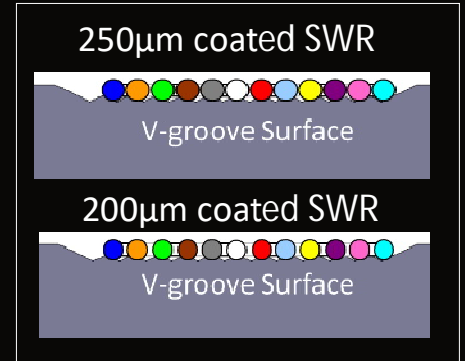
Universal Features

1. Universal Fiber Holder

The FH-70-12 fiber holder is compatible with many types of 12 fiber ribbon, such as 0.3mm or 0.4mm thick encapsulated ribbons and 200µm or 250µm coated Spider Web Ribbon (SWR). The 250 µm pitch V-grooves in the FH-70-12 fiber holder simplify SWR loading and ribbon preparation.



FH-70-12

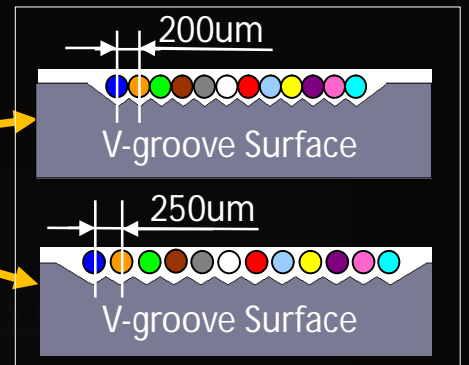


2. Pitch Conversion Fiber Holder

The pitch conversion fiber holder, FH-70-12PC, enables pitch conversion of individual 200µm coated fibers from a 200µm to 250µm pitch. The pitch converted 200µm fibers can now be loaded in the 88R12 mass fusion splicer.

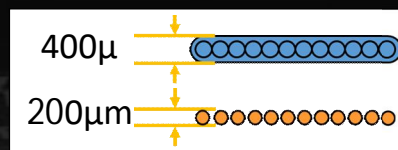


FH-70-12PC



3. Universal Ribbon Stripper

The RS series ribbon strippers are compatible with 200 µm to 400µm coated fibers without replacing the stripper blades.



Available thickness range



RS03

4. Universal Tube Heater

The 88R12 mass fusion splicer can accommodate a max 6.0mm diameter heat sleeve before shrinking. As a result, it supports a wide range of protection sleeve sizes.



User Friendly

1. Automated Functionality

The automated wind protector and heater clamps support the operator in completing the entire splicing process with minimal manual steps.



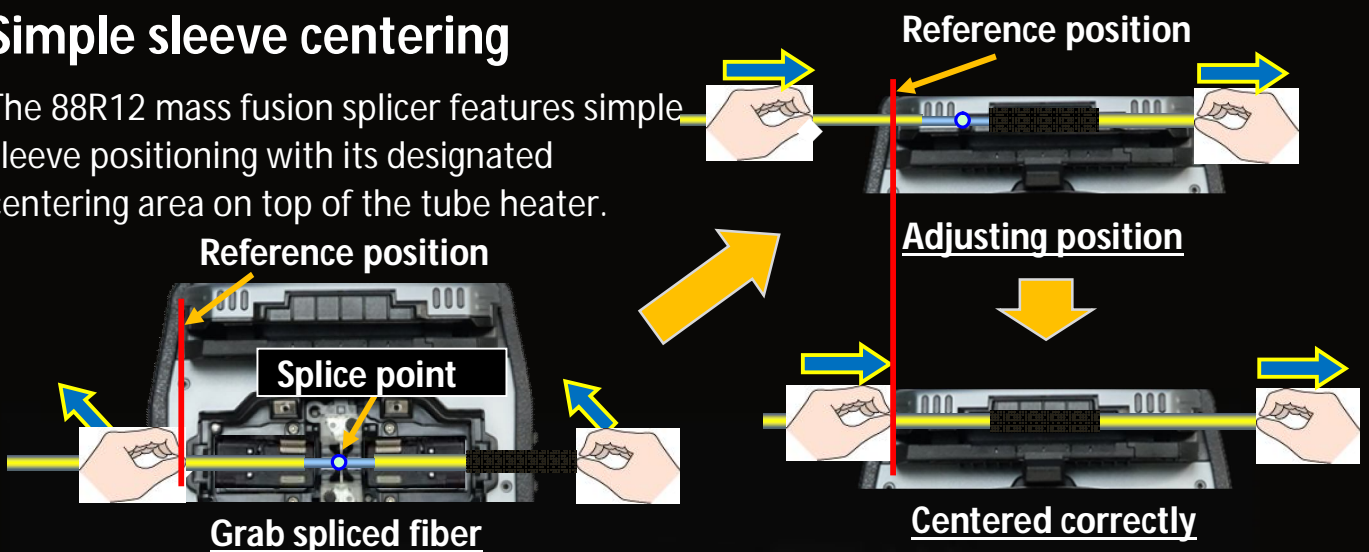
Automated open-close Wind protector



Automated Tube heater clamp

2. Simple sleeve centering

The 88R12 mass fusion splicer features simple sleeve positioning with its designated centering area on top of the tube heater.



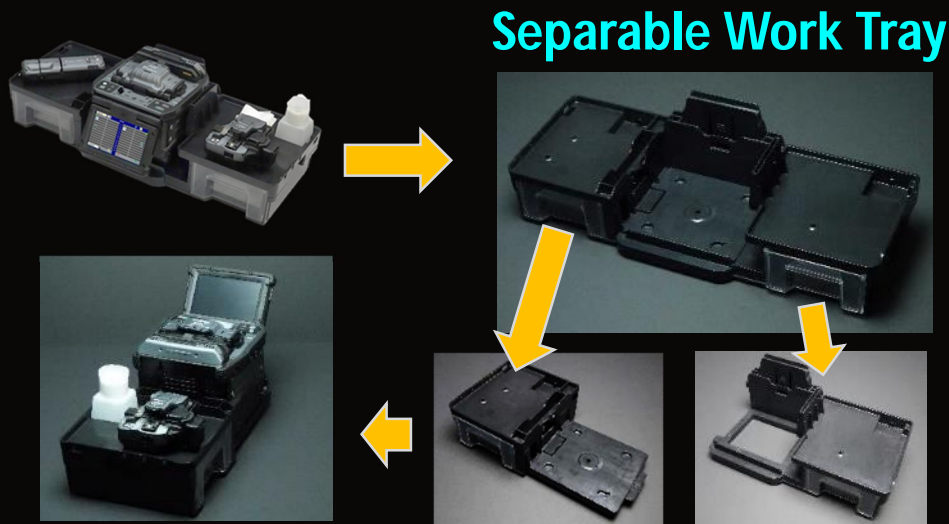
3. Carrying Case

There are multiple ways to utilize the 88R12 carrying case. The 88R12 is ready to use just by opening the case, but it is also possible to use the 88R12 on top of the carrying case or only with the work tray depending on the work environment.



4. Work Tray

The newly designed work tray has many functions. There are two drawers for storage, and the drawers are large enough to store tools or battery packs. Also, the work tray can be divided in two, so it is configurable to fit your work space.



Separable Work Tray

Plenty of space in carrying case



Cleaver & Stripper



Battery packs



Large storage space under work tray

Active Blade Management Technology

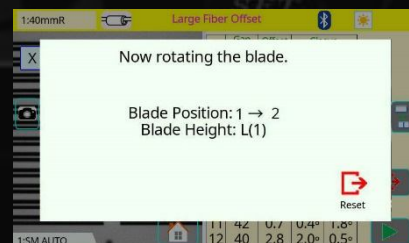
1. Automatic Blade Rotation

The 88R12 fusion splicer and CT50 fiber cleaver are enabled with wireless data connectivity. This capability allows automatic cleaver blade rotation when the splicer judges the blade is worn. Also, the 88R12 fusion splicer can connect to two CT50s and RS03 simultaneously.



Motorized blade

No.	Gap (μm)	Offset (μm)	Cleave
1	62	0.9	0.8° 6.7°
2	65	1.6	0.8° 0.1°
3	57	1.2	0.7° 0.1°
4	65	0.7	0.6° 5.2°
5	60	1.6	0.4° 0.5°
6	46	0.3	0.2° 0.0°
7	46	0.2	0.5° 0.3°
8	55	1.7	0.8° 0.5°
9	50	1.7	0.1° 0.9°
10	56	1.7	0.8° 0.6°
11	49	1.9	0.6° 0.9°
12	41	1.2	0.2° 0.8°

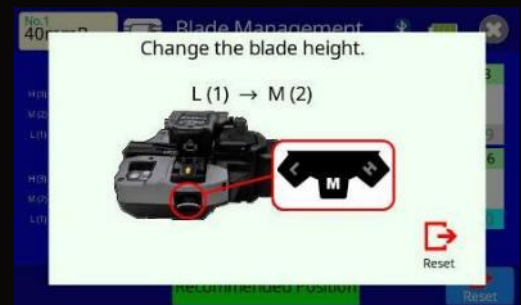
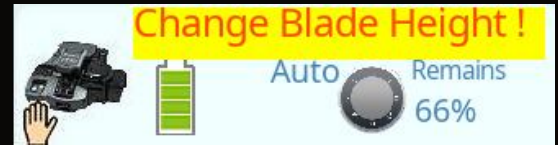


2. Blade Life Management

The 88R12 fusion splicer displays the remaining blade life and informs the user when a blade height change, position change, or new blade is required.

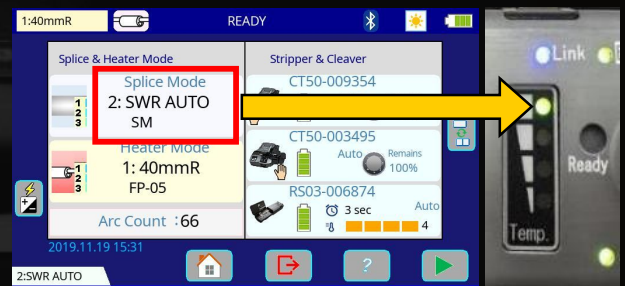
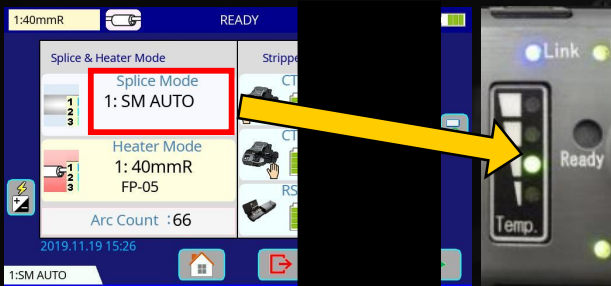
		No.1	No.2	No.3	No.4	No.5	No.6	No.7	No.8
H(3)		0	0	0	0	0	0	0	0
M(2)		0	0	0	0	0	0	0	0
L(1)		1014	1041	1175	1167	1522	1134	1530	1439
		No.9	No.10	No.11	No.12	No.13	No.14	No.15	No.16
H(3)		0	0	0	0	0	0	0	0
M(2)		0	0	0	0	0	0	0	0
L(1)		1185	1218	1025	1407	1338	1484	1259	1060

Blade Height : L(1)
Recommended Position
Reset



3. Stripping Condition Control

When the user changes the splice mode, e.g. from 12 fiber ribbonsplice mode to SWR fiber splice mode, the ribbon stripper RS03 automatically changes its heating temperature and time with a wireless command from the splicer.



Heat time and temperature changes in accordance with Splice mode

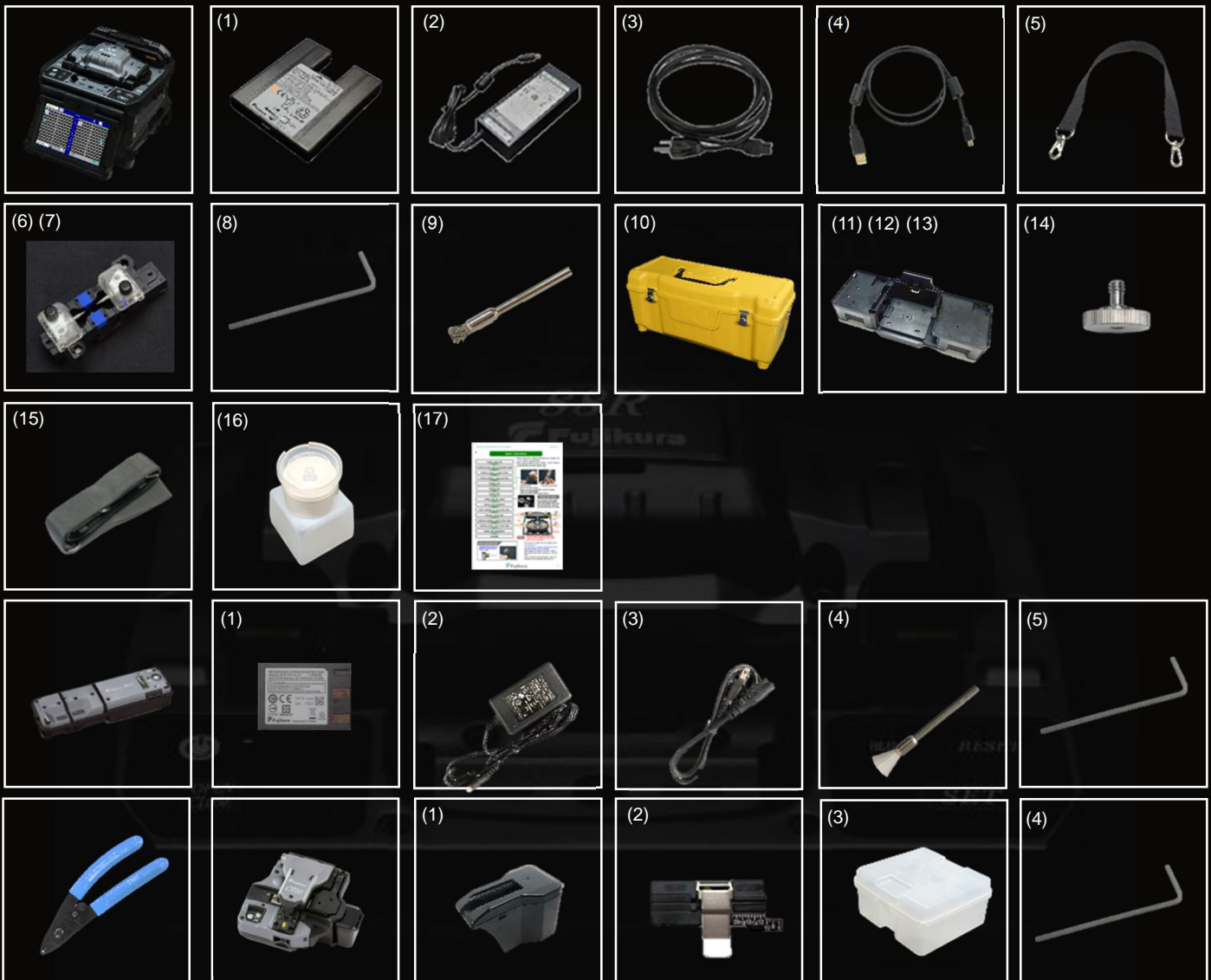


Standard Package

88R12 Standard package

Item	Model	Qty
Mass Fusion Splicer	88R12	1 pc
(1) Battery Pack *	BTR-15	1 pc
(2) AC Adapter	ADC-20	1 pc
(3) AC Power Cord	ACC-14, 15, 16 or 17	1 pc
(4) USB Cable	USB-01	1 pc
(5) Fusion Splicer Strap	ST-02	1 pc
(6) Electrodes (on spare V-groove)	ELCT2-16B	1 pair
(7) 12 fiber V-groove (spare)	VG12-01	1 pc
(8) Hexagonal Wrench	HEX-01	1 pc
(9) V-groove Cleaning Brush	VCB-01	1 pc
(10) Carrying Case	CC-39	1 pc
(11) Work Tray Left	WT-09L	1 pc
(12) Work Tray Right	WT-09R	1 pc
(13) Work Tray J-Plate	JP-09	1 pc
(14) Tripod Screw	TS-03	2 pcs
(15) Carrying Case Strap	ST-03	1 pc
(16) Alcohol Dispenser	AP-02	1 pc
(17) Quick Reference Guide	QRG-03-E, C or J	1 pc
Ribbon Fiber Stripper	RS03 or RS02	1 pc
(1) Battery Pack *	BTR-12A	1 pc
(2) AC Adapter	ADC-09A	1 pc
(3) AC Power Cord	ACC-08, 09, 10, 11 or 12	1 pc
(4) Blade Cleaning Brush	BRS-02	1 pc
(5) Hexagonal Wrench	HEX-01	1 pc
Single Fiber Stripper	SS03 or SS01	1 pc
Optical Fiber Cleaver	CT50	1 pc
(1) Fiber Scrap Collector	FDB-05	1 pc
(2) Fiber Setting Plate	AD-10-M24	1 pc
(3) Case	CC-37	1 pc
(4) Hexagonal Wrench	HEX-01	1 pc

*Please follow IATA regulation when shipping the battery by air.



Specifications



88R12 Specifications

Item		Specification
Fiber alignment method		Self cladding alignment with melting surface tension
Fiber count can be spliced		Up to 12 fiber ribbon
Applicable fiber	Fiber type	Single mode optical fiber Multi mode optical fiber
	Cladding dia.	Approx. 125µm
Applicable coating	Fiber holder	Coating shape : Refer to options Cleave length : 10mm
	Fiber splice performance	ITU-T G.652 : Avg. 0.05dB ITU-T G.651 : Avg. 0.02dB ITU-T G.653 : Avg. 0.08dB ITU-T G.655 : Avg. 0.08dB ITU-T G.657 : Avg. 0.05dB
Applicable protection sleeve	Sleeve type	Heat shrinkable sleeve
	Sleeve length	Max. 66mm
Sleeve heat performance	Heat time *3	40mm FP-05 mode : Avg. 38 to 40sec. 40mm FP-04T mode : Avg. 17 to 19sec. Single 40mm mode : Avg. 14 to 16sec. Single 60mm mode : Avg. 13 to 15sec.
		Sleeve dia.
Fiber tensile test force		Approx. 2.0N
Electrode life *4		Approx. 1,500 splices
Physical description	Dimensions W	Approx. 170mm without projection
	Dimensions D	Approx. 173mm without projection
	Dimensions H	Approx. 150mm without projection
	Weight	Approx. 2.6kg including battery
Environmental condition	Temperature	Operate : -10 to 50 degreeC Storage : -40 to 80 degreeC
	Humidity	Operate : 0 to 95%RH non-condensing Storage : 0 to 95%RH non-condensing
	Altitude	Max. 3,700m
AC adaptor	Input	AC100 to 240V, 50/60Hz, Max. 1.5A
Battery pack	Type	Rechargeable Lithium Ion
	Output	Approx. DC14.4V / 6,380mAh
	Capacity *5	Approx. 165 splice and heat cycles
	Temperature	Recharge : 0 to 40 degreeC Storage : -20 to 30 degreeC
Display	Battery life *6	Approx. 500 recharge cycles
	LCD monitor	TFT 5 inches with touch screen
Illumination	Magnification	88R1212 : Approx. 20X : 12 ribbon to 60X : single 88R124 : Approx. 60X
	V-grooves	LED lamp
Interface	PC	USB2.0 Mini B type
	External LED lamp	USB2.0 A type Approx. DC5V, 500mA
	RibbonStripper	Mini DIN 6pin DC12V, Max. 1A
	Wireless *7	Bluetooth 4.1 LE
Data storage	Splice mode	100 splice modes
	Heat mode	30 heat modes
	Splice result	20,000 splices
	Splice image	100 images
Screw hole for tripod		1/4-20UNC
Other features	Automatic functions	Splice mode select by fiber count analysis
		Discharge power calibration
		Wind protector : open/close
		Heater lid : open/close
	Reference guide	Video and PDF file stored in splicer
Electrode	Replaceable without tool	

88R12Options

Item	Model	Remark
Fiber holder	FH-70-250	250µm coating diameter
	FH-70-900	900µm coating diameter
	FH-70-2	2 fiber ribbon
	FH-70-4	4 fiber ribbon
	FH-70-8	8 fiber ribbon
	FH-70-12	12 fiber ribbon
	FH-70-12PC	Pitch conversion for 12 fiber ribbon
	FH-FC-20	900µm in 2mm diameter jacket
DC Adapter	FH-FC-30	900µm in 3mm diameter jacket
	FH-60-LT900	900µm loose buffer fiber
DC power cord	DCA-03	Connect AC adapter not through battery
	DCC-20	Car cigar socket to BTR15/DCA-03
	DCC-21	Car battery to BTR-15/DCA-03
Transfer Clamp	DCC-11	Splicer to ribbon stripper
	CLAMP-DC-12	Transferring drop cable on work tray
J-Plate	JP-10	Attaching to splicer, not to work tray
	JP-10-FC	JP-10 with fiber clamps
Protection sleeve	FP-04(T)	40mm up to 8 fiber ribbon
	FP-05	40mm up to 12

Notes

- *1: Measured with a cut-back method relevant to ITU-T and IEC standard after splicing Fujikura identical fibers. The average splice loss changes depending on the environmental condition and fiber characteristics.
- *2: Measured at room temperature. The definition of splice time is from the fiber image appeared in LCD monitor to the estimated loss displayed. The average splice time changes depending on the environmental conditions, fiber type, and fiber characteristics.
- *3: Measured at room temperature with the AC adapter. The heat time is defined from the start beep sound to the finish beep sound. The average heat time changes depending on the environmental conditions, sleeve type and battery pack condition
- *4: The electrode life changes depending on the environmental conditions, fiber type and splice modes.
- *5: Test condition
 (1) Splice and heat time: 2 minutes cycle
 With 12 fiber ribbon and FP-05 sleeve
 (2) Using the splicer power save settings
 (3) Using a not degraded battery
 (4) At room temperature
 The battery capacity changes when testing with different conditions from the above.
- *6: The battery capacity halves after approx. 500 discharge and recharge cycles. The battery life is shortened further when using outside of the storage temperature range, operating temperature range, or if completely discharged by storing for a long time without recharging.
- *7: Bluetooth® mark and logos are the registered trademarks of Bluetooth SIG, Inc.